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(54) **ORAL PULSED DOSE DRUG DELIVERY SYSTEM**

(75) Inventors: **Beth A. Burnside**, Bethesda; **Xiaodi Guo**, Derwood; **Kimberly Fiske**, Bethesda; **Richard A. Couch**, Chevy Chase; **Donald J. Treacy**, Annapolis, all of MD (US); **Rong-Kun Chang**, Hockessin, DE (US); **Charlotte McGuinness**, Bethesda; **Edward M. Rudnic**, North Potomac, both of MD (US)

(73) Assignee: **Shire Laboratories, Inc.**, Rockville, MD (US)

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Primary Examiner—Diana Dudash
Assistant Examiner—Alysia Berman
(74) *Attorney, Agent, or Firm*—Elliot M. Olstein; Raymond J. Lillie

(57) **ABSTRACT**

A multiple pulsed dose drug delivery system for pharmaceutically active amphetamine salts, comprising an immediate-release component and an enteric delayed-release component wherein (1) the enteric release coating has a defined minimum thickness and/or (2) there is a protective layer between the pharmaceutically active amphetamine salt and the enteric release coating and/or (3) there is a protective layer over the enteric release coating. The product can be composed of either one or a number of beads in a dosage form, including either capsule, tablet, or sachet method for administering the beads.

24 Claims, 8 Drawing Sheets